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D5090-041
Job Sheet 202205



Part No: D5090-041

Job Qty: 12 pcs

Part Name: Duct Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/19

Job Tracking No:

Due Date: 10/31/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	12 pcs	10/31/19		0.00	15.00	Small Fab - 1	58 OCT 29 2019 9-89
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 5	12 pcs	10/31/19		0.00	0.00	QC 5 - 10	68 OCT 29 2019 9-89
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	12 pcs ✓	10/31/19		0.00	0.00	Packaging 3 - 1 - B4B	ST222B
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B ✓	
							Packaging 3 - 4 - B4B	

PRIORITY

Oscar

OCT 29 2019

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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	12 pcs ✓	10/31/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 222.B
					QC 21 - SA - 70	DAG
					QC 21 - SA - 53	21
Part Op 110 - (Small Fab) Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						OCT 29 2019
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D5090-1	Bracket	24 pcs (2 ea)	110-Small Fab - 1	5225424		
D5090-3	DAS Bracket	24 pcs (2 ea)	110-Small Fab - 1	5218966		
MS20470AD4-5	30 Rivet, Universal Head	192 Ea (16 ea)	110-Small Fab - 1	6142564		
	9-89					
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	D5090-1	24	0	0		
	D5090-3	24	9	0		
	MS20470AD4-5	192	1,947	0		
Part Specifications						
Specifications could not be found.						

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	Date : _____ Sequence #: _____ QTY Affected : _____ Description Work Order Deviation _____ Disposition _____ Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____
MRB (QSI042)			
FAULT CATEGORY			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		